

## Conductivity sensor with amplifier

Model: AA

BS05-022

## Features

- This model features an integral amplifier. This enables the unit to provide a direct output signal corresponding to conductivity.
- Immune from the effects of capacitance between cable conductors, making this type of sensor particularly suitable for low conductivity measurements.
- Hermetic seal providing excellent temperature and pressure resistance.
- Four cell constants (0.01, 0.1, 1.0, 10cm<sup>-1</sup>) can be selected corresponding to the measurement range. This sensor can provide accurate measurements of low conductivity ultra pure water up to high conductivity plant waste liquids.



## Standard Specifications

Product Name	: Conductivity sensor with built-in amplifier	
Model	: AA-1 (general use), AA-2 (for ultrapure water)	
Measurement Object	: Conductivity of ultrapure water, pure water, industrial water, drain etc.	

## Cell Constant and Measurement Range:

Cell constant (Design value)	Measurement range ( $\mu\text{S}/\text{cm}$ ) *	Model
0.01cm <sup>-1</sup>	0~0.2, 0~0.5, 0~1	AA-2
	0~2, 0~5, 0~10	
0.1cm <sup>-1</sup>	0~20, 0~50, 0~100	
1.0cm <sup>-1</sup>	0~200, 0~500, 0~1000	
10cm <sup>-1</sup>	0~2000, 0~5000, 0~10000	

\* Measured values are standardized values at 25°C

## Ambient Temperature/

Humidity : -10 ~ 55°C, 95%RH or less

## Sample Conditions :

Temperature range ..... 0 ~ 85°C (0 ~ 80°C for PP case)  
 Pressure range ..... 20kgf/cm<sup>2</sup>G or less  
 (When a flange connection is used,  
 the pressure must not exceed the  
 flange rating. When the case mate-  
 rial is made of PP the pressure must  
 not exceed 3Kgf/cm<sup>2</sup>G.)

Flow speed or  
 flow rate ..... 0.01 ~ 5m/sec (flow rate 0.5 ~ 10  
 l when case is furnished)

## Temperature compensation:

Temperature range ..... 0 ~ 55, 25 ~ 85°C (AA-1), 5 ~ 65°C  
 (AA-2) (Consult DKK when a higher  
 temperature is required.)

Temperature  
 characteristics ..... Conductivity vs temperature char-  
 acteristics of NaCl solution (model  
 AA-1). Conductivity vs temperature  
 characteristics of NaCl solution and  
 pure water (model AA-2).  
 (For a solutions with special tem-  
 perature characteristics, contact  
 DKK.)

Accuracy ..... ±3%FS within the range of tempera-  
 ture compensation

Output : Isolated from input  
 4 ~ 20mA DC (max. load 600Ω)  
 0 ~ 10mV DC (min. load 100kΩ)  
 1 ~ 5V DC (min. load 500kΩ)  
 Specify one of the above.

Power Requirements : 100V AC ±10% 50/60Hz

Power Consumption : 3VA

## Materials :

Electrode and body ..... SUS316  
 Electrode insulation ..... Glass (hermetic seal),  
 PTFE (Teflon)  
 Case ..... SUS316 or PP  
 Amplifier case ..... Cast aluminum

Dimensions : Refer to dimensional drawing

Weight : Approx. 2.5kg (for thread mount)

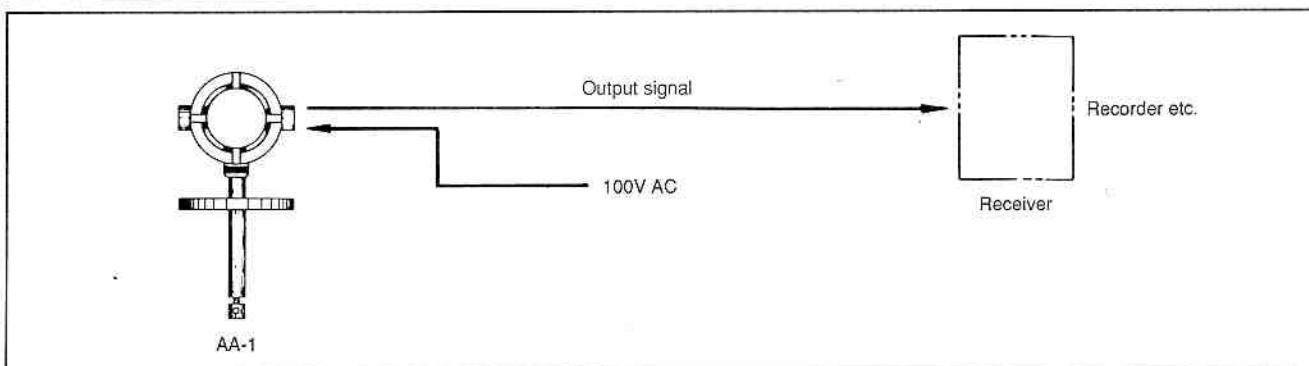
## Standard Paint Colour :

Amplifier case ..... Metallic silver

## Related Equipment and Specifications

- Recorder etc.
- Conduit adapter

## System Configuration



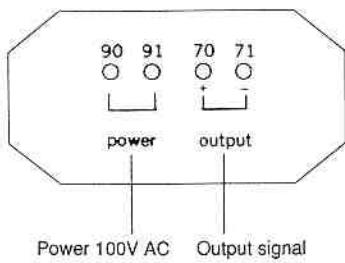
## Dimensions

Unit: mm

	Cell constant: 0.01, 0.1, 1cm <sup>-1</sup>	Cell constant: 10cm <sup>-1</sup>
Thread mount	<p>AA-111 AA-112 AA-113</p> <p>Amplifier case Main body Electrode Adapter</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 37<sup>±5</sup>, 340<sup>±10</sup>, 278<sup>±5</sup>, 150<sup>±5</sup>, 75, G3/4, R3/4, φ22.5<sup>+0.2</sup>/<sub>-0.5</sub>. Lowest liquid level is at 75 mm from the bottom.</p> <p>(WSA4-512723-5A)</p>	<p>AA-114</p> <p>Amplifier case Main body Electrode Adapter</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 37<sup>±5</sup>, 363<sup>±10</sup>, 302<sup>±5</sup>, 174<sup>±5</sup>, G3/4, R3/4, φ22.5<sup>+0.2</sup>/<sub>-0.5</sub>. Lowest liquid level is at 75 mm from the bottom.</p> <p>(WSA4-512724-3A)</p>
Flange mount	<p>AA-121 AA-122 AA-123</p> <p>Amplifier case Flange Main body Electrode</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 37<sup>±5</sup>, 340<sup>±10</sup>, 278<sup>±5</sup>, 125<sup>±5</sup>, 16, 4-φ19, φ120, φ155, 50, G3/4, φ22.5<sup>+0.2</sup>/<sub>-0.5</sub>. Lowest liquid level is at 50 mm from the bottom.</p> <p>(WSA4-512721-5A)</p>	<p>AA-124</p> <p>Amplifier case Flange Main body Electrode Adapter</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 37<sup>±5</sup>, 364<sup>±10</sup>, 302<sup>±5</sup>, 150<sup>±5</sup>, 16, 4-φ19, φ120, φ155, 50, G3/4, φ22.5<sup>+0.2</sup>/<sub>-0.5</sub>. Lowest liquid level is at 50 mm from the bottom.</p> <p>(WSA4-512722-6A)</p>

	Case material: SUS316	Case material: PP
Case including Flange mount	<p>AA-14□</p> <p>Amplifier case Flange Nut Case Flange</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 343<sup>±10</sup>, 404<sup>±10</sup>, 11, 26, 4-φ15, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, φ42.7, φ52, φ95, φ21.7, φ15, 12, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, 4-φ15, 16, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, φ42.7, φ52, φ95, φ21.7, φ15, 12, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, 4-φ15.</p> <p>(WSA4-512725-4A)</p>	<p>AA-16□</p> <p>Amplifier case Flange Nut Case Flange</p> <p>Dimensions: 154<sup>±5</sup>, 111<sup>±5</sup>, 343<sup>±10</sup>, 404<sup>±10</sup>, 11, 26, 4-φ15, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, φ42, φ95, φ22, φ10, 12, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, 4-φ15, 16, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, φ42, φ95, φ22, φ10, 12, 110<sup>±5</sup>, 160<sup>±5</sup>, 110<sup>±5</sup>, 211<sup>±5</sup>, 4-φ15.</p> <p>(WSA4-515755-2A)</p>

## Terminal Connections



## Product Code

### AA-1 (General use)

AA-1-1-□□□□□□□□		Power source
1		100V AC 50/60Hz
2		110V AC 50/60Hz
3		115V AC 50/60Hz
4		120V AC 50/60Hz
5		200V AC 50/60Hz
6		220V AC 50/60Hz
7		230V AC 50/60Hz
8		240V AC 50/60Hz
	Output signal	
1		4 ~ 20mA DC
2		0 ~ 10mV DC
3		1 ~ 5V DC
	Measurement range	
A		0 ~ 1 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.01
B		0 ~ 2 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.01
C		0 ~ 5 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.01
D		0 ~ 10 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.01
E		0 ~ 20 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.1
F		0 ~ 50 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.1
G		0 ~ 100 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 0.1
H		0 ~ 200 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 1
J		0 ~ 500 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 1
K		0 ~ 1.000 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 1
L		0 ~ 2.000 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 10
M		0 ~ 5.000 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 10
N		0 ~ 10.000 $\mu\text{S}/\text{cm}$ at 25°C NaCl Cell const. 10
Z		Custom spec.*
	Temperature compensation range	
1		0 ~ 55°C
2		25 ~ 85°C
	Cell constant	
A		0.01
B		0.1
C		1
D		10
	Major body and electrode materials	
1		SUS316 (Standard)
2		SUS316L
	Standard (Pipe joint standard, case, material)	
1		R $\frac{3}{4}$ (PT $\frac{3}{4}$ ) thread mount (no case)
2		50A JIS 10kgf/cm $^2$ FF flange (no case)
3		Rc $\frac{1}{2}$ (PT $\frac{1}{2}$ ) with case (SUS316)
4		15A JIS 10kgf/cm $^2$ RF with case (SUS316)
5		Rc $\frac{1}{2}$ (PT $\frac{1}{2}$ ) with case (PP)
6		15A JIS 10kgf/cm $^2$ FF with case (PP)
9		Custom spec.
	Non-standard (Pipe joint standard, case, material)	
Y		Standard specifications
A		No case, thread mount, thread standard specified
B		No case, flange type, flange standard specified
C		Thread metal case: Material and thread standard specified
D		Flange metal case: Material and flange standard specified
E		Thread resin case: Material and thread standard specified
F		Flange resin case: Material and flange standard specified
	Assembling with cable port adapter	
0		NiI, G $\frac{3}{4}$ (PF $\frac{3}{4}$ ) (Standard)
1		G $\frac{1}{2}$ (PF $\frac{1}{2}$ ) SUS304
2		NPT $\frac{1}{2}$ SUS304
3		NPT $\frac{3}{4}$ SUS304
9		Custom spec.
	Markings	
0		Standard
1		English
9		Custom spec.
Custom spec. code		
Numeric digit : 9	0	Standard
Alphabetical digit : Z	1	English

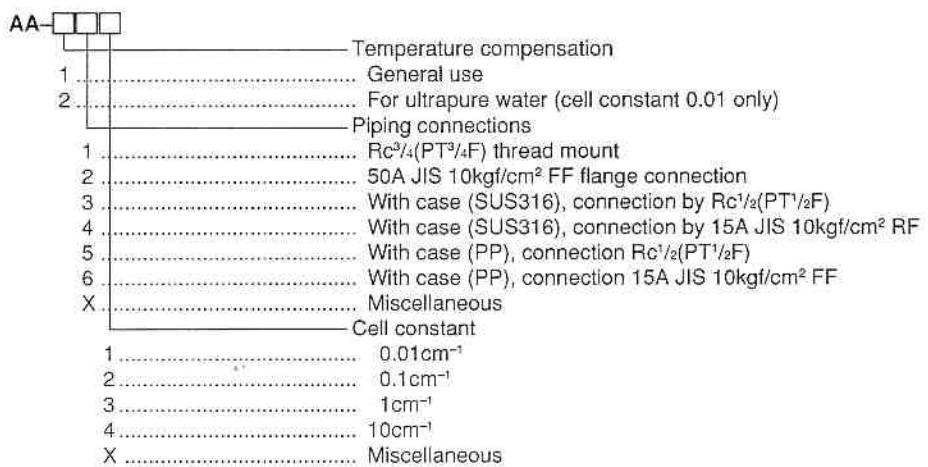
\* When measurement units other than " $\mu\text{S}/\text{cm}$  at 25°C NaCl" or an alternative temperature compensation coefficient is required, select "Z" for this digit of code.

### AA-2 (for ultrapure water)

AA2-1-□□□□□□□□		Power source
1		100V AC 50/60Hz
2		110V AC 50/60Hz
3		115V AC 50/60Hz
4		120V AC 50/60Hz
5		200V AC 50/60Hz
6		220V AC 50/60Hz
7		230V AC 50/60Hz
8		240V AC 50/60Hz
9		Custom spec.
	Output signal	
1		4 ~ 20mA DC
2		0 ~ 10mV DC
3		1 ~ 5V DC
9		Custom spec.
	Measurement range	
A		0 ~ 0.2 $\mu\text{S}/\text{cm}$ at 25°C Ultrapure water
B		0 ~ 0.5 $\mu\text{S}/\text{cm}$ at 25°C Ultrapure water
Z		As specified
	Temperature compensation range	
1		5 ~ 65°C
9		Custom spec.
	Major body and electrode materials	
1		SUS316 (Standard)
2		SUS316L
9		Custom spec.
	Standard (Pipe joint standard, case, material)	
1		R $\frac{3}{4}$ (PT $\frac{3}{4}$ ) thread mount (no case)
2		50A JIS 10kgf/cm $^2$ FF flange (no case)
3		Rc $\frac{1}{2}$ (PT $\frac{1}{2}$ ) with case (SUS316)
4		15A JIS 10kgf/cm $^2$ RF with case (SUS316)
5		Rc $\frac{1}{2}$ (PT $\frac{1}{2}$ ) with case (PP)
6		15A JIS 10kgf/cm $^2$ FF with case (PP)
9		Custom spec.
	Non-standard (Pipe joint standard, case, material)	
Y		Standard specifications
A		No case, thread mount, thread standard specified
B		No case, flange type, flange standard specified
C		Thread metal case: Material and thread standard specified
D		Flange metal case: Material and flange standard specified
E		Thread resin case: Material and thread standard specified
F		Flange resin case: Material and flange standard specified
	Assembling with cable port adapter	
0		NiI, G $\frac{3}{4}$ (PF $\frac{3}{4}$ ) (Standard)
1		G $\frac{1}{2}$ (PF $\frac{1}{2}$ ) SUS304
2		NPT $\frac{1}{2}$ SUS304
3		NPT $\frac{3}{4}$ SUS304
9		Custom spec.
	Markings	
0		Standard
1		English
9		Custom spec.

[ Due to continuous product development and improvement, our product codes are subject to change.  
Please confirm product code with our authorized agents or our International Sales Department prior to order placement. ]

### Model Numbering Format



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