SPECIFICATION SHEET

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Compact City Water Analyzer

MWB4-70

This analyzer is for continuous monitoring water quality at faucet feed line or at water receiving tank from city water supply pipe (maximum 7 parameters).

Measurement items are turbidity, color and residual chlorine as standard and conductivity, pH, water temperature and water pressure as optional.

It is designed to enable installation at narrow space as compact B4 size and to realize high reliability, durability and easy maintenance.

Features

Safety Design, Easy to Read & Easy Operation

- (1) Measurement items are displayed in real time at the large color display. Trend indication is available. It can be utilized to analyze cause of abnormality.
- (2) Easy to understand dialogic touch screen is adopted.
- (3) Separated electronics unit and analyzing unit; insulated electronics unit can prevent any electric accident while doing maintenance of detector in the analyzing unit.

High Reliability

- (1) Improved stability of turbidity and color measurements Occurrence of air bubbles in the cell is decreased by reversal flow cleaning system in the any event when bubbles are generated.
- (2) Time-proven non-contact swing rotary type electrode is adopted for chlorine electrode. It enables stable measurement for long time with original ceramic beads cleaning even at the time when sample flow varies.
- (3) An electric dehumidification unit is equipped in order to prevent dew condensation inside of the analyzer. Long product life can be realized by preventing rust.

Example of communication system configuration

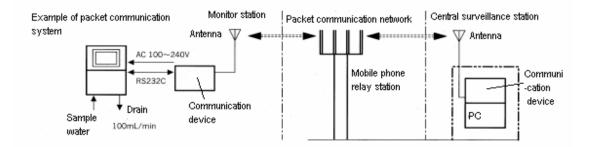


Extensive output system for measurement data

Two digital communication interfaces, RS232C and RS485 are supplied as standard other than DC 4~20mA analog output.

Superior Maintenability

- Remote operation like cleaning and zero calibration can be done by contact signal or RS-232C or RS485. It could save maintenance cost.
- (2) The measurement data is logged in internal memory for three months as one minute value and for one year as hourly value. Logged data can be copied to optional memory card and available to read data by PC.
- (3) As self-diagnostic function "Caution" signal or "Alarm" signal would arise depending on the contents of failure. It can offer effective maintenance work.



Measurement parameter and performance

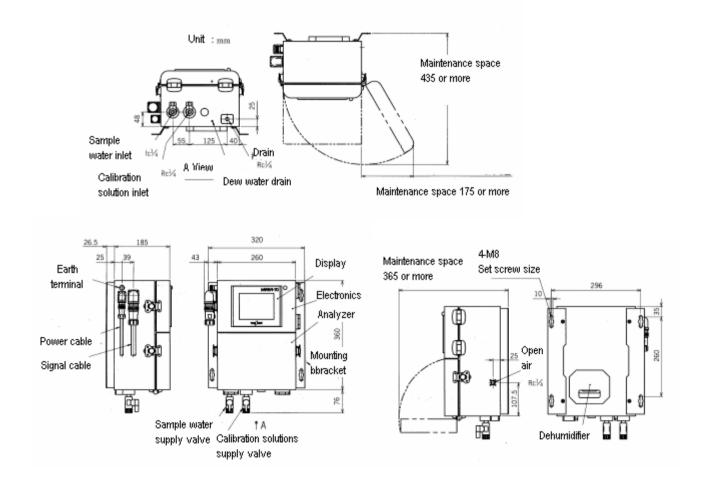
Measured	Measuring method	Measuring	Minimum	Linearity	Repeatability	Calibration
item		range	indication			method
Turbidity	Transmitted light	0~2/0~4	0.01 degree	Within	Within	PSL standard
	method	degree		+/-2.5% F.S.	+/-2% F.S	solution
Color	Transmitted light	0~10/0~20	0.01 degree	Within	Within	Color standard
	method	degree		+/-5% F.S.	+/-3% F.S	solution
Residual	Polarographic	0 ~ 2 mg/L	0.001mg/L	Within	Within	DPD colorimeter
Chlorine	method			+/-2.5% F.S.	+/-2.5% F.S	method
Electric	AC 2 polar method	0 ~ 50mS/m	0.1mS/m	Within	Within	KCl Standard
Conductivity				+/-2% F.S.	+/-2% F.S	solution
pH	Glass electrode	pH 2 ~ 12	0.01pH	Within	Within	pH7, 9 standard
	method			+/-0.1pH	+/-0.1pH	solution
Temperature	Platinum	$0 \sim 50^{\circ} \text{C}$	0.1 °C	Within	Within	Standard
	temperature sensor			+/-0.5 °C	+/-0.5 °C	thermometer
Pressure	Diffusion	0 ~ 1MPa	0.001MPa	Within	Within	Standard pressure
	semiconductor			+/-0.5% F.S.	+/-0.5% F.S	indicator

Standard specifications

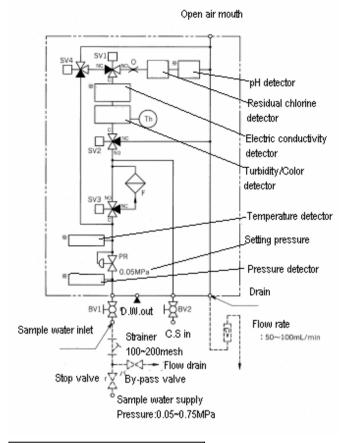
Name of product Model Measuring objects Measuring range Change-over	Compact City Water Analyzer MWB4-70 Turbidity, Color, Residual Chlorine, Electric Conductivity, pH, Temperature, Pressure 2 range-change over for turbidity and color	Contact Signal Input	Cleaning demand: Cell window cleaning starts (Turbidity/Color) Calibration demand: Automatic zero calibration starts (Turbidity / Color / Residual chlorine) (Contact capacity: 30VDC 0.1A 500mS or more)
Indication	Color touch screen LCD	Communication	Interfaces: RS232C (Isolated) and
method Temp.	For Residual Chlorine, EC and pH	system	RS485 (Isolated) Communication speed: 9600BPS
Compensation Response time	Between 0 and 40°C Within 3 min. 90% response		Synchronous system: Asynchronous method
Power Source Power	100~240VAC+/-10% 50/60Hz Approx. 60/82VA (AC100/240V)		Control system: Half-duplex communication method
Consumption	Max. Approx. 85/108VA(AC100/240V)		One train for communication (special connector)
Output	DC4~20mA for each parameter Isolated		One train for maintenance (C-SUB connector)
	(- side for each parameter is common) Load resistance 600 Ω or less	Recording function	Recording data such as measured value to memory card and processing the
Contact Signal Output	Alarm 1: General alarm (Measurement up-upper/low-lower alarm, light source abnormal light source, residual chlorine motor abnormal, sensor abnormal, start-up mode abnormal)		data with PC are available. Recordable for one year's worth of hourly data and for three months' worth of one minute data of each measurement item.
	Alarm 2: General alarm (Concentration upper /lower alarm, water temperature compensation abnormal,	Sample water condition	No water outage or no stagnation of water flow Temperature: $0 \sim 40^{\circ}$ C (No freezing) Pressure: 0.05~0.75MPa
	Automatic calibration abnormal) Under Maintenance: During ST-BY mode		pH: pH5.5 ~ 8.6 variation shall be within pH1
	Duration of event: Under auto cleaning, calibration, drain,		EC: 8mS/cm (80µS/cm) or more Sample flow rate: 50 ~ 100mL/min.
	abnormality judgment (Contact capacity: 30VDC 0.2A load resistance) Power off: Close when power is off (Contact capacity: 24VDC 0.2A load	Sample water consumption volume Material of wetted parts	4.5m ³ /month or less (9m ³ /month with by-pass flow 100mL/min) Polyurethane, PP, Acrylic, Stainless steel, FKM and etc.
	resistance)	Piping connection	Sample water inlet: RC1/4 Drain: RC1/4

	Calibration solution inlet: RC1/4 Vent: RC1/4		Hold time of transmission: Approx. 13min. + 9 min. (Fixed) for calibration
Mounting	Suitable for wall or rack mounting	Automatic	Cleaning cell window by reversed
Cable port	Water proof connector 2 pieces	cleaning	water flash of sample water for
	3m cables for power inlet and for		turbidity and color
	input/output signals are attached		Starting by internal timer or external
Ambient	$0 \sim 40^{\circ}$ C (no freezing)		contact input
temperature	Less than 85% RH		Cycle selection: Select one among
humidity	(No dew condensation)		10/15/20/30/60min.
Weight	Approx. 11kgs		Hold time of transmission :
Construction	Indoor installation (Equivalent to IP43)		Approx.2min. + 1 min. (Fixed) for
Case material	Aluminum		cleaning
Painting color	Light gray		Beads cleaning by electrode
	(Equivalent to Munsell 5PB 8/1)		self-rotation for residual chlorine.
Automatic	Zero calibrations for Turbidity, Color	Options	Free standing frame (indoor mounting)
calibration	and Residual chlorine,		Outdoor Cubicle with temperature
	Starting by internal timer or external		controller
	contact input		Automatic sampling unit for
	(Zero calibration solution is prepared		abnormal condition
	by filtration of sample water)		Leakage detection unit for inside of
	Cycle setting : $0 \sim 24$ hours		analyzer
	Time for calibration: Approx. 13 min.		
	(Fixed)		

Outline dimensions



Flow Sheet



No.	Description	
BV1	Sample water supply valve	
BV2	Calibration solution supply valve	
SV1	Solenoid valve for cleaning water	
SV2	Solenoid valve for drain	
SV3	Solenoid valve for zero water	
	changing	
SV4	Solenoid valve for open air	
Th	Sensor for temperature	
	compensation	
F	Filter for zero water	
PR	Pressure release valve for sample	
	water	
0	Orifice	

Note:

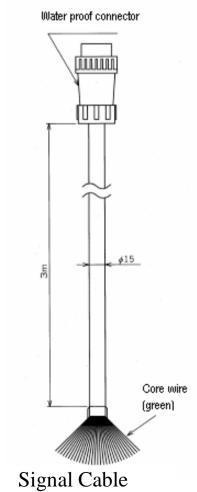
C.S. in = Calibration solution inlet

D.W out = Dew condensation water outlet

* Detectors for your specified measuring items are to be assembled. (Maximum 7 parameters)

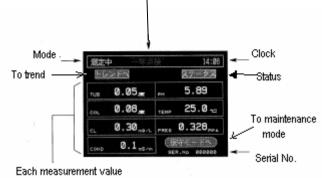
Output/Input Signal Table

Connector		Type of Signal	Description of Signal	
No.	Color of line	-)	F	
1	Black	Analog output	+ Turbidity Measurement	
2	White/Black	4 ~ 20mADC	- Value	
3	Red	ditto	+ Color Measurement	
4	White/Red		- Value	
5	Green	ditto	+ Residual Chlorine	
6	White/Green		- M'ment Value	
7	Yellow	ditto	+ Electric Conductivity	
8	White/Yellow		- M'ment Value	
9	Brown	ditto	+ pH Measurement	
10	White/Brown		- Value	
11	Blue	ditto	+ Temperature	
12	White/Blue		- M'ment Value	
13	Gray	ditto	+ Pressure Measurement	
14	White/Gray		- Value	
15	Orange	Contact input	Cleaning Demand	
16	White/Orange	(Puls)	Calibration Demand	
17	Purpule	ditto	Spare 1	
18	White/Purpule	ditto	Spare 2	
19	Bright green	ditto	СОМ	
20	White/B.green	Contact output	СОМ	
21	Peach	(Status)	Alarm 1	
22	White/Peach	ditto	Alarm 2	
23	Azure	ditto	Under Maintenance	
24	White/Azure	ditto	During Event	
25	White	ditto	Spare (For option)	
26	Black/White	ditto	Power Cut	
27	Black/Green	Analog input	+ Convert to digital output	
28	Red/Green	4 ~ 20mADC	- of flow meter/Level meter	
29	Black/Yellow	Digital output	R X D	
30	Red/Yellow	RS-232C	T X D	
31	Black/Brown		СОМ	
32	Red/Brown	Nil		
33	Black/Blue			
34	Black/Gray	Digital output	+	
35	Black/Gray	RS-485	-	
36	Red/Gray		СОМ	
37	Shield Wire	Grouding	D Type	



Touch Screen

Alarm indication (When touching here, alarm table will be on)

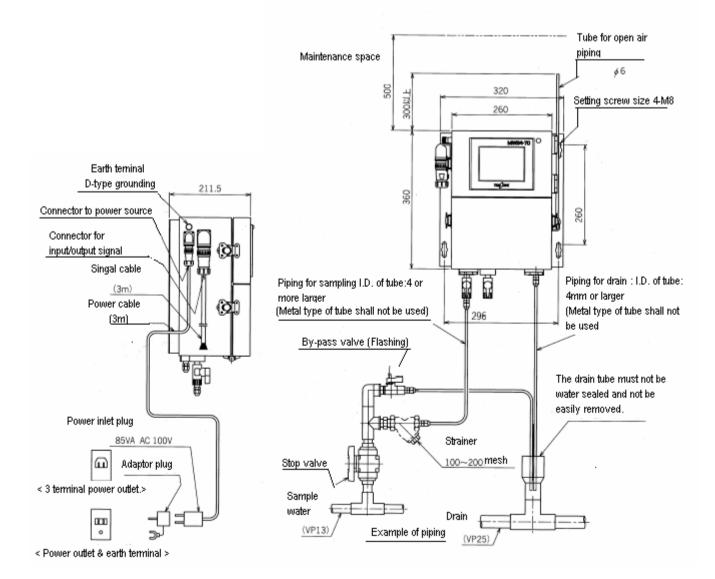


(When touching specific parameter, setting contents will be on.)

When touching the word or the value indicated in the display, the indication will be changed or the indicated operation will proceed.

Example of Installation

Indication Part	Contents
Each measurement	On-going measurement value will
Value	be displayed during automatic
	measurement
Mode	Measurement or Maintenance will
	be indicated
Clock	Time is displayed
Alarm	When alarm is occurred, Alarm
	indication in on.
Serial No.	Production serial number to the
	analyzer is displayed
To Trend	When touching it, trend graph
	data will be displayed.
Status	When touching it, automatic
	cleaning and calibration setting
	will be indicated.
To Maintenance	When keep pressing, the display
Mode	will be shift to Maintenance
	Mode.



- 1. Installation condition of analyzer
- a) The analyzer shall be installed at the place where is free from rain, wind and direct sun light.
- b) The place where sample that meets below 4. "Sample water condition" can be drawn.
- c) No vibration is occurred.
- d) The place where no electrical noise source is near by.
- e) The place where enough maintenance space is available to easily do maintenance work.
- 2. Installation

This analyzer is designed as wall hanging or rack mounting for the installation. Therefore, please make holes at wall before mounting so that the analyzer can be installed at wall with 4 pieces of screw in horizontal position. Analyzer weight is approx. 11kgs.

- 3. Piping
- a) Pipe the sample water and drain by using tube. The sample water supply line and drain line must be of tube so that no water pressure load is applied at valves and etc. at analyzer side.
- b) Use metal joint like stainless steel for supplying line pressurized.
- c) Please provide stop valve and by-pass valve (co-use to flash for cleaning) at sample water supply side.

List of standard accessories

No	. Code	No. & description		Qtty	
1	145A	Instruction manual	0	1	
2	145B	Inspection report		1	
3	104A288	Fuse) DED	1	
4	1236031	Beads	C)	·1	
5	118G130	Power cable	0	1	3m
6	1180504	Adaptor	°E	1	Power inlet
7	7127830K	Signal cable	0	1	3m
8	59341000	Calibration tank	ം മീ	з	
9	1360057	Beaker		3	
10	1360019	Wash bottle PP	1	1	
11	143F192	Standard solution	Ō	1	For pH
12	143F193	Standard solution	Ō	1	m'ment
13	6535310K	Span cal. tube		1	
14	143C140	Silica-gel	(me)	1	
15	141D002	Silicon grease	9	1	
16	115A569	O-ring S22.4	\circ	2	Dryer case
17	115A448	O-ring S28	\circ	1	Bead case
18	115A035	O-ring P15	\bigcirc	1	For pH
19	1178409	Vent coupling	Æ	1	
20	1168150	P.P. tube	Q	1m	Air vent

The required sample flow rate is approx. 50 ~ 100 mL/min. It is recommended to waste $100 \sim 200 \text{ mL}$ /min. as by-pass flow (Waste water). The sample water should not be accumulated in sampling line to shorten rag time. Also please provide a strainer having $100 \sim 200$ mesh when it is needed considering the quality of water.

- d) The drain piping must be in open air at the end.
- e) The piping from the sampling point (The point where sample water is drawn) to the analyzer shall be in the appropriate length that it takes within 3 to 5 minutes to introduce the sample water to the analyzer after taking the water at the sampling point. Example: Approx. 3 to 5 meter of the length in case of 13A tube (Maximum length shall be 3 meter in case of $\phi 4 \ge \phi 6$ of tube)
- 4. Sample water condition
- a) There should be no cuts in water supply or retention.
- b) Temperature of sample water: $0 \sim 40^{\circ}$ C (no freezing)
- c) Pressure of sample water: 0.05 ~ 0.75MPa
- d) Flow volume of sample water: 50~100mL/min.
- e) If air bubbles excessively mingled into the sample water, it would be required to arrange de-bubbling device in preceding step to analyzer such as arrangement of bypass.

Special accessories	
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• For parts of piping (For installation, separate sales)

Description	Code No.	Use
Flow meter	127A629	Sample water inlet
		0~200mL/min.
Elbow union	117B409	For flow meter, R1/4
		PP
PP tube	116B150	Sample water inlet,
		φ4 - φ6 x10m
Metal connector	117A506	Sample water inlet,
		R1/4, SUS316
Half union	117B405	Drain, R1/4 PP
Y-type strainer	117A864	1/2 SUS316
Flow control valve	126B866	For sample water
		bypass, 1/4 PVC

• Memory card

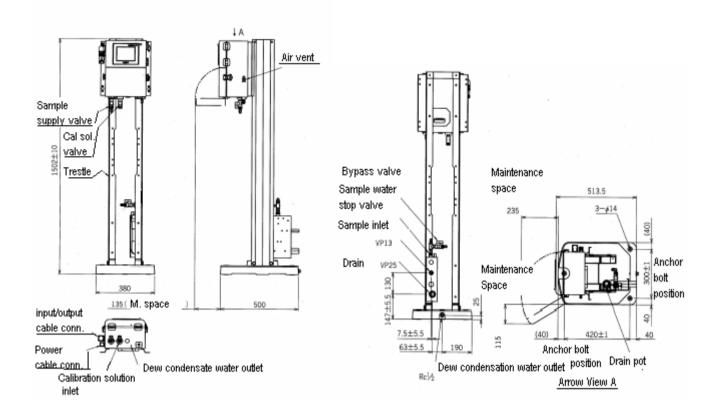
Code No. 7135040K (CFS Ass'y) 256MB with case

Annual operational spare parts list

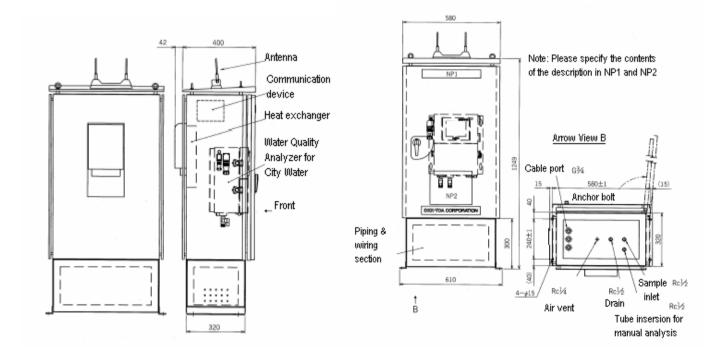
No.	Code N	o. / Description	1A	nual (C/S	λtγ S/Ρ	Remarks
1	123G031	Beads		1		
2	143F061	pH buffer powder			1	рН
3	143F062	pH buffer powder			1	рН
4	ELP-065	pH electrode		2		рН
5	7136950K	Motor for R.C.	Ø	1		
6	116E534	Urethane tube	0	2m		
7	1154035	O-ring P15	0	2		рН
8	1154448	O-ring S28	\sim	2		
9	1154569	O-ring S22.4	\circ	4		
10	143C14D	Silica-gel		1		
11	117E611	Orifice	0	1		
12	136A270	Filter cartridge	R	1		Zero
13	143C050	Color Std. Sol.	Ō		1	
14	143D039	Turbidity Std. Sol.	Ō		1	1
15	6485960K	EC Std. Sol.	0		2	ĒC

Optional system

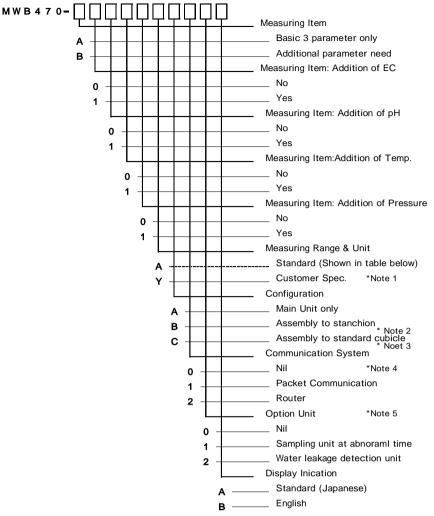
• Free standing frame



Outdoor cubicle



Product Code



*1. Standard measuring range & unit

	Measuring items	Range & Unit
1	Turbidity	$0 \sim 2/0 \sim 4$ degree (2 ranges)
2	Color	$0 \sim 10/20$ degree (2 ranges)
3	Residual Chlorine	0~2mg/L
4	EC	0~50mS/m
5	pH	pH2~12
6	Temperature	0~50°C
7	Pressure	0~1MPa
7	Temperature	0~50°C 0~1MPa

Please refer to DKK-TOA Corporation in case of customer's specification required.

*2. Indoor type, the piping work is completed such as sample water IN/OUT. Refer to page 7.

*3. Outdoor type (for non cold weather region and heat controller equipped). Refer to page 7.

*4. DKK-TOA will advise to user through the distributor regarding the selection of communication device, system model (protocol converter etc.) and data processing software such as MEX-2000.

*5. It is possible to add one of which, sampling unit at abnormal time or water leakage detection unit.

DKK-TOA CORPORATION



Do not operate products before consulting instruction manual.

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